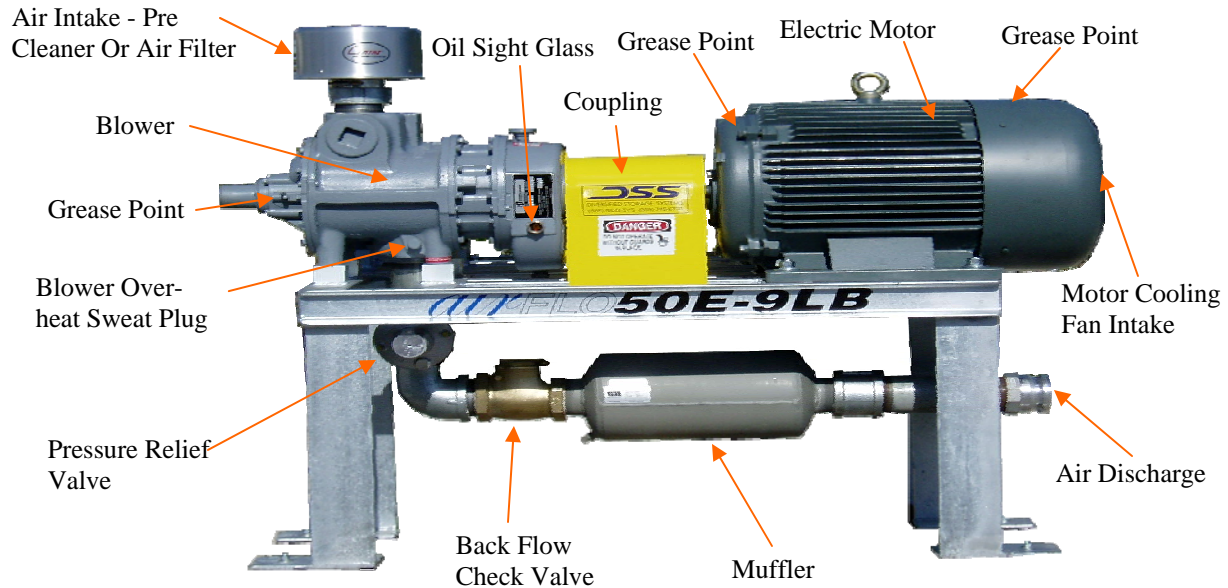




DIVERSIFIED STORAGE SYSTEMS
(888) SILO-SYS (888) 745-6797

Air-MAX BLOWER MAINTENANCE



Maintenance:

Blower: The blower unit needs to have the oil changed every 1000 hours of use. Using a synthetic hydrocarbon based lubricant such as Gardner Denver Aeon PD or similar. (Mobil SCH 632) Grease points on blower to be greased every month.

Motor: Grease motor every six months (2 pumps). Use synthetic grease on all grease points

Pre Cleaner: Do a visual check every quarter to make sure it is working properly. There are rotating fins inside DO NOT INSERT ANYTHING

Air Filter: (if equipped) Needs to be checked weekly and changed if filter is clogged.

Coupling: Check for wear on the coupling, If equipped with a belt drive coupling check belts for cracks and wear.

Sweat Plug: If sweat plug is blown (blower noise will get louder). The blower needs to be shut down till replaced and checked for damage.

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